

Date: Tuesday, 02/06/2009 10:49:54 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	AFT FACING SEAT ASSY LH
<b>Job Number</b> :	48309		
<b>Estimate Number</b> :	13306		
<b>P.O. Number</b> :		<b>Part Number</b> :	D412769043 <b>GY</b>
<b>This Issue</b> :	02/06/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D412-769-1 REVB
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	45881	<b>Drawing Revision</b> :	B
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<u>JUD 09.06.02</u>	<b>Due Date</b> :	15/06/2009
<b>Comment</b> :	Est rev A 08.05-12 new issue DD verified by:EC Est Rev:B 08-07-17 revB as per dwg DD verified by:ec Est Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC		
	<b>Type</b> :	SMALL /MED FAB	<b>Qty:</b> 1 <b>Um:</b> Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0	D3782045	Back Leg Assembly
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Back Leg Assembly  
 batch: B42831

FF 09-06-08 ①

3.0	D3782041	Front Inboard Leg Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Front Inboard Leg Assembly  
 batch: B45878

FF 09-06-08 ①

4.0	D3782043	Front Outboard Leg Assembly, LH
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Front Outboard Leg Assembly, LH  
 batch: 46204

FF 09-06-09 ①

5.0	D3783041	Lateral Brace Assembly
-----	----------	------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Lateral Brace Assembly  
 batch: B42842

FF 09-06-08 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 02/06/2009 10:49:54 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASSY LH

Job Number: 48309

Part Number: D412769043

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D3783043	Longitudinal Brace Assembly
-----	----------	-----------------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Longitudinal Brace Assembly  
batch: B42849

FF 09-06-08 ①

7.0	D3783045	Angle Brace Assembly
-----	----------	----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Angle Brace Assembly  
batch: B42853

FF 09-06-08 ①

8.0	D3784041	Seat Support Assembly, Center
-----	----------	-------------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Seat Support Assembly, Center  
batch: B42858

FF 09-06-08 ①

9.0	D3784043	Seat Support Assembly, LH
-----	----------	---------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Seat Support Assembly, LH  
batch: B42860

FF 09-06-08 ①

10.0	D3784044	Seat Support Assembly, RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Seat Support Assembly, RH  
batch: B42867

FF 09-06-08 ①

11.0	D37661	Front Rail, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Front Rail  
batch: B42872

FF 09-06-08 ①

12.0	D37663	Rear Rail
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Rear Rail  
batch: B42873

FF 09-06-08 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: AFT FACING SEAT ASSY LH

Job Number: 48309

Part Number: D412769043

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

13.0	D37671	Upper Rail
------	--------	------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Upper Rail  
batch: B 42874

FF 09-06-08 ①

14.0	AN415A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Bolt  
batch: M 110399

FF 09-06-08 ①

15.0	AN45 13A	EYE BOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
EYE BOLT  
batch: M 11175

FF 09-06-08 ①

16.0	AN510A	Bolt
------	--------	------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Bolt  
batch: M 111819

FF 09-06-08 ①

17.0	AN513A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Bolt  
batch: M 110363

FF 09-06-08 ①

18.0	AN960JD10	Washer
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Comment: Qty.: 21.0000 Each(s)/Unit Total : 21.0000 Each(s)  
Washer  
batch: M 111279  
(or NAS1149D0363J) batch: \_\_\_\_\_

FF 09-06-08 ①

19.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Washer  
batch: M 111279  
(or NAS1149D0463J) batch: \_\_\_\_\_

FF 09-06-08 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASS'Y LH

Job Number: 48309

Part Number: D412769043

Job Number:



Seq. #:	Machine Or Operation:	Description :
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20.0	AN960JD516	Washer
------	------------	--------



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch: M 111279

(or NAS1149D0568J) batch: \_\_\_\_\_

FF 09-06-08

①

21.0	AN52510R24	Screw
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Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Screw

batch: M 109238

FF 09-06-08

①

22.0	MS21042L3	Nut
------	-----------	-----



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Nut

batch: M 110844

FF 09-06-08

①

23.0	MS21042L4	Nut
------	-----------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

batch: M 110507

FF 09-06-08

①

24.0	MS21042L5	Nut
------	-----------	-----



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: M 111127

FF 09-06-08

①

25.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- assemble as per dwg D412-769-1

FF 09-06-08

①

26.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

09-06-08 ①

- the 03782-043 (incomplete to be installed after powder coat.)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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## Process Sheet

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Drawing Name: AFT FACING SEAT ASSY LH

Job Number: 48309

Part Number: D412769043

Job Number:



Seq. #: Machine Or Operation: Description :

27.0 POWDER COATING POWDER COATING



11109091

Comment: POWDER COATING

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041

2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when powder coating

3- Powder coat remaining of assembly grey as per dwg D412-769-1

4- Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI.005 4.3

START TIME: 11:30am

OVEN TEMPERATURE: 326°F

FINISH TIME: 12:00pm

09-06-08 (X)

28.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

09-06-08

29.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30.0 D37921 Seat Belt Eye Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Seat Belt Eye Bolt

batch: 40880

FF 09-06-09

31.0 D37751 Guard



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Guard

batch: 42875

FF 09-06-09

32.0 D37741 Seat Bottom, LH/RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Seat Bottom, LH

batch: 846065

FF 09-06-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASSY LH

Job Number: 48309

Part Number: D412769043

Job Number:



Seq. #:	Machine Or Operation:	Description :
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33.0	D37743	Seat Back, LH/RH
------	--------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Seat Bottom, LH  
batch: B46066

FF 09-06-09 ①

34.0	AN525 10R22	Screw
------	-------------	-------



Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)  
Screw  
batch: 110139

FF 09-06-09 ①

35.0	AN960JD10L	Washer
------	------------	--------



Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)  
Washer  
batch: M109632  
(or NAS1149D0332J) batch: \_\_\_\_\_

FF 09-06-09 ①

36.0	MS21042L3	Nut
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Comment: Qty.: 19.0000 Each(s)/Unit Total : 19.0000 Each(s)  
Nut  
batch: M110844 14X

FF 09-06-09 ①

37.0	AN35A	Bolt
------	-------	------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Bolt  
batch: M105057

FF 09-06-09 ①

38.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
1- install remaining parts as per dwg D412-769-1

FF 09-06-09 ①

39.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

09-06-09 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 02/06/2009 10:49:54 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT FACING SEAT ASSY LH

Job Number: 48309

Part Number: D412769043

Job Number:



Seq. #:

Machine Or Operation:

Description :

40.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PPD 48494 09/06/11 (1)

41.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/18 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF  
09-06-17

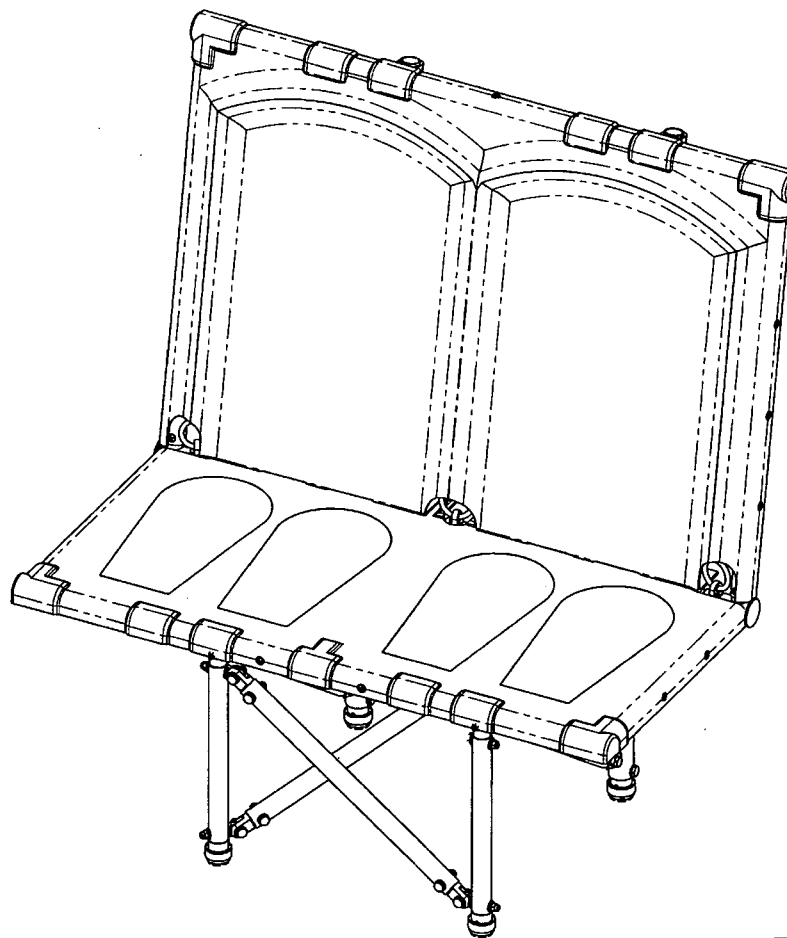
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D412-769-043 AFT FACING SEAT ASSY, LH**

**RELEASED**  
58.07.07

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 48301

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS	DRAWING NO. <b>D412-769-1</b>	REV. B
CHECKED	PA	SHEET 1 OF 7	
MFG. APPR.	PA	TITLE <b>AFT FACING SEAT ASSY, LH</b>	SCALE NTS
APPROVED	PA	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DE APPR.	PA		
DATE	08.06.25		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**Dart Aerospace Ltd**

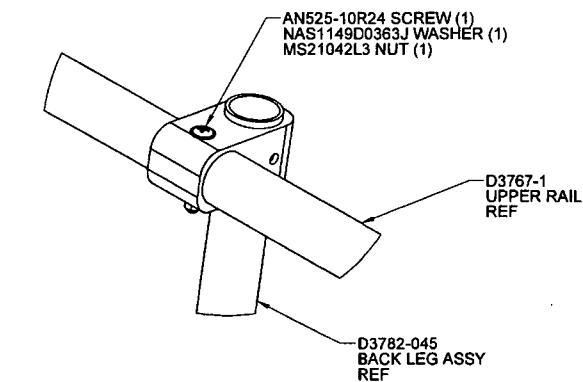
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

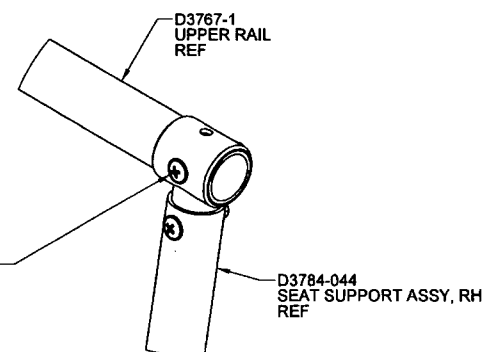
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**DETAIL A** D2-2  
**UPPER RAIL TO BACK LEG ATTACHMENT**  
 2 PL



**DETAIL B** C1-2  
**SEAT SUPPORT END ATTACHMENT**  
 5 PL

**RELEASED**  
 08.07.09

SHOP COPY  
 RETURN TO  
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 WITHOUT NOTICE  
 WORK ORDER  
 NO. 128307

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO. <b>D412-769-1</b>	REV. B
MFG. APPR.		SHEET 3 OF 7	
APPROVED		TITLE <b>AFT FACING SEAT ASSY, LH</b>	SCALE NTS
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1

D3792-1 SEAT BELT EYE BOLT (1)  
NAS1149D0568J WASHER (1)  
MS21042L5 NUT (1)

D3766-3  
REAR RAIL  
REF

D3784-041  
SEAT SUPPORT ASSY, CENTER  
REF

**DETAIL D C2-2**  
**SEAT SUPPORT ASSY, CENTER ATTACHMENT**

AN45-13A EYE BOLT (1)  
NAS1149D0568J WASHER (1)  
MS21042L5 NUT (1)

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)

D3782-045  
BACK LEG ASSEMBLY  
REF

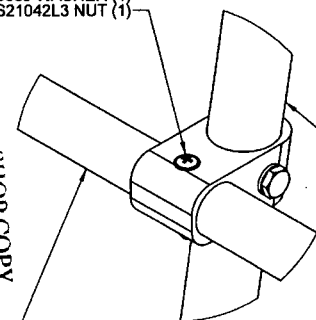
D3792-1 SEAT BELT EYE BOLT (1)  
NAS1149D0568J WASHER (1)  
MS21042L5 NUT (1)

D3766-3  
REAR RAIL  
REF

**DETAIL E C1-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)

D3782-045  
BACK LEG ASSEMBLY  
REF



**DETAIL C C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**

D3766-3  
REAR RAIL  
REF

D3775-1  
GUARD

D3784-044  
SEAT SUPPORT ASSY, RH  
REF

**DETAIL F B1-2**  
**SEAT SUPPORT ATTACHMENT**  
2 PL

**RELEASED**  
08.07.09

NO 47588  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
UP/CONTROLLED COPY  
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RETURN TO  
SHOP COPY  
REAR RAIL  
REF

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO. <b>D412-769-1</b>	REV. B
MFG. APPR.	AS	SHEET 4 OF 7	
APPROVED	AS	TITLE <b>AFT FACING SEAT ASSY, LH</b>	SCALE NTS
DE APPR.	AS	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

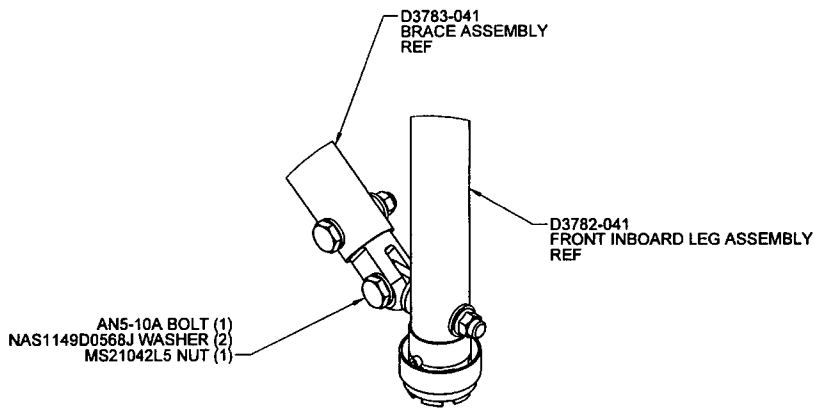
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**DETAIL G<sub>B2-2</sub>**  
**BRACE ATTACHMENT**  
 6 PL

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 WORK ORDER  
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RELEASED  
 08.07.07/11/12

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO. <b>D412-769-1</b>	REV. B
MFG. APPR.	HS		SHEET 5 OF 7
APPROVED	HS	TITLE <b>AFT FACING SEAT ASSY, LH</b>	SCALE NTS
DE APPR.	HS	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	08.06.25		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

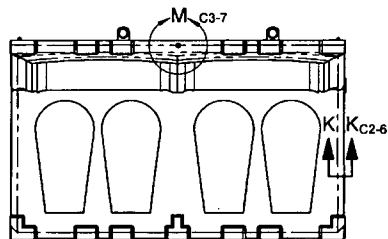
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



8 7 6 5 4 3 2 1



AN525-10R22 SCREW (1)  
NAS1149D0332J WASHER (1)  
MS21042L3 NUT (1)  
3 PL PER SIDE

D3784-044  
SEAT SUPPORT, RH  
REF

AN525-10R22 SCREW (1)  
NAS1149D0332J WASHER (1)  
MS21042L3 NUT (1)  
2 PL PER SIDE

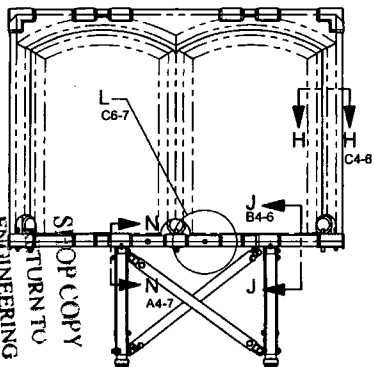
D3774-1  
SEAT BOTTOM  
REF

D3774-3  
SEAT BACK  
REF

D3784-044  
SEAT SUPPORT, RH  
REF

**SECTION H-H** B7-6

**SECTION K-K** D7-6



D3766-1  
FRONT RAIL  
REF

D3774-1  
SEAT BOTTOM  
REF




D3774-3  
SEAT BACK  
REF

D3766-3  
REAR RAIL  
REF

AN3-5A BOLT (1)  
NAS1149D0363J WASHER (2)  
MS21042L3 NUT (1)  
6 PL

**SECTION J-J** A7-6

**RELEASED**  
08-07-2008

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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-1	SHEET 6 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, LH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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- NOTES:
- 1) TRANSFER DRILL  $\varnothing 0.201$  FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
  - 2) TRANSFER DRILL  $\varnothing 0.201$  FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
  - 3) TRANSFER DRILL  $\varnothing 0.201$  FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

8 7 6 5 4 3 2 1

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WORK ORDER  
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ENGINEERING

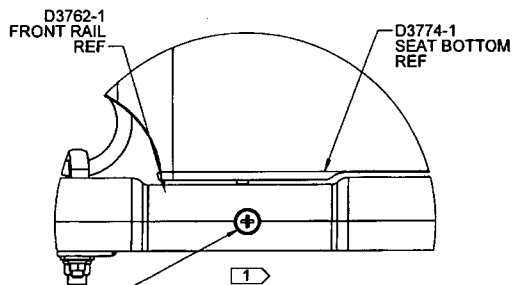
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

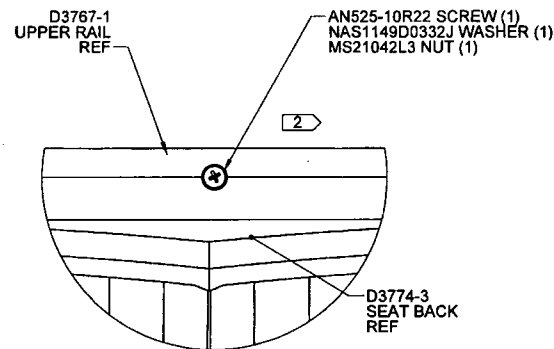
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

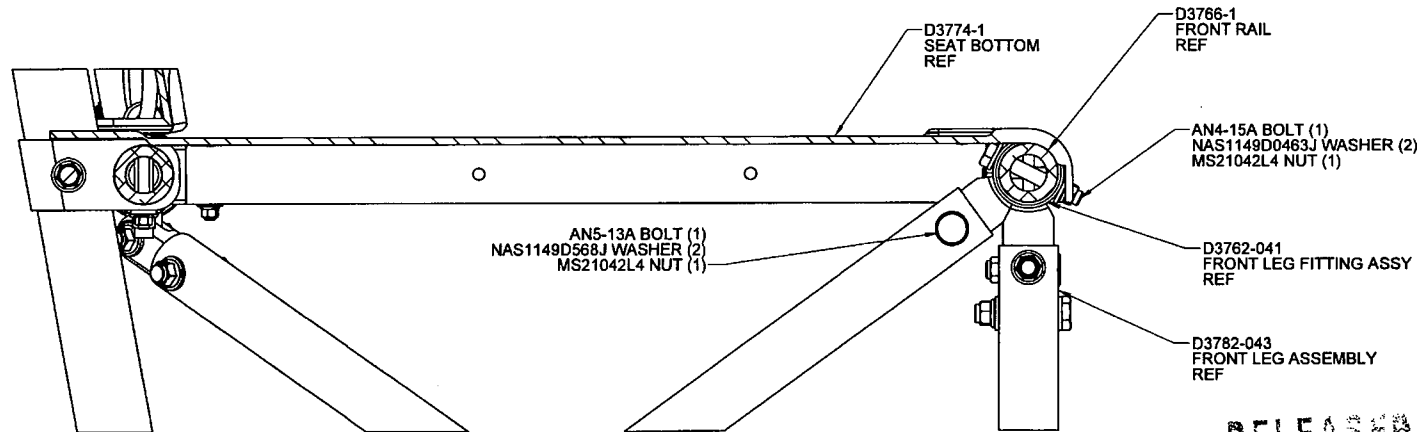
**NOTE:** Date & initial all entries



**DETAIL L A7-6**  
**SEAT BOTTOM ATTACH - FRONT DETAIL**  
2 PL





**DETAIL M D7-6**  
**SEAT BACK ATTACH - TOP DETAIL**



**SECTION N-N A8-6**  
**FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT**  
2 PL

**RELEASED**  
08-07-09

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D412-769-1</b>	SHEET 7 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT FACING SEAT ASSY, LH</b>	NTS
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- NOTES:**  
1) TRANSFER DRILL Ø0.201 FROM FRONT RAIL (D3766-1) TO SEAT BOTTOM (D3774-1) - 2 PL  
2) TRANSFER DRILL Ø0.201 FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

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